



A	B	C	D	E	F	8	7	6	5	4	3	2	1	THREAD TOLERANCE SPECIFICATIONS PER DIN ISO 965 TOLERANCE CLASSES ARE INTERNAL THREAD 6g EXTERNAL THREAD 6g		SURFACE FINISH PER DIN ISO 1302 GENERAL TOLERANCES PER DIN ISO 2768 >0.5 TO 6±0.1		<b>MILACRON</b> <b>CONFIDENTIAL</b>		THIS DRAWING IS THE PROPERTY OF MILACRON. ITS POSSESSION DOES NOT AUTHORIZE YOU TO MAKE THE DESIGN SHOWN. THE INFORMATION IT CONTAINS MAY NOT BE PROVIDED TO OTHERS.					
														GEOMETRIC FORM AND POSITION TOLERANCE CONFORM TO DIN ISO 1101		GEOMETRIC TOLERANCES PER DIN ISO 2768 >6 TO 30±0.2 >30 TO 120±0.3 >120 TO 400±0.5 >400 TO 1000±0.8 >1000 TO 2000±1.2 >2000 TO 4000±2.0		SCALE -		WEIGHT KG -		DESCRIPTION 1 GA, MT80 SERVO/MTs90 (US)		DESCRIPTION 2 28MM/32MM INJ UNIT	
DATE CHG BY REV CHANGE														ALL DIMENSIONS ARE IN MILLIMETERS		FIRST ANGLE PROJECTION		BREAK NON-DIMENSIONED EDGES ACCORDING TO DIN ISO 13715		TOLERANCES -0.8 +0.8 -0.3 +0.3		SHEET 1 OF 1 DESIGN AUTHORITY FMIL		<b>A2</b>	